Work Ord		155		*83	155*					. <u>^</u>	Page 1
Item ID: Revision ID: Item Name: Start Date: Required Date: Reference:	D412-742-01 Float Skidtube 13/04/2012 27/04/2012		*1* *1*	Accept	*N9C		100	ገ*	Setup Start Stop	I VI	S1* S2*
Approvals:	Process Plan	n: MLT	Date: 12/04/13	Tooling: SPC (Y/N):		Date:		F	Run Start Stop	" \]	R1* R2*
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Work Order ID: 83155

83155

Parent Item:

D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13New Issue KJ/JLM

IPP Rev:B 06-06-08 As per DSI9336 JLM

07-12-03 ECN 1072

DD verified by:JLM

IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC

IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC

IPP RevF: add IPP Rev:G 11.11.01 as per

IPP RevC

AN4C7A DD 10.01.13 verified by:EC DSI9517 REV.B DD verified by:EC IPP rev:H 12.01.12 PER IIN

118451

119798

121009

REV.E DD VERF:

IPP Rev:I add AN4C47A DD 12.03.14

verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
*AN4C47A *AN4C47A Bolt	Δ*	Purchased	No			110	Each	42.0000	**/	2/5/83	5 JB		
	•			Location ST361		Loc	<u>Oty</u> 42	Loc Code					

D412-742-043

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Replacement Float Skidtube

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D2574	Manufactured	No		110	Each	10.0000	1	1 /	-	Q.y. 1.00
D2574 Saddle, Aft In 205							**	82368	g B	
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D2076			81220						_	
	Manufactured	No		110	Each	69.0000		2 ~		
D2876 Saddle Spacer							**	+	JB	•
			Location	<u>Lo</u>	oc Oty	Loc Code				
			ST020		69					
			79693		69			79693	5	
	Manufactured	No		110	Each	19.0000	2	2 ν	^ ^ 1	
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·			Location	<u>Lo</u>	oc Qty	Loc Code				
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D3403 1	M. C 1	NI.	78843				_			
	Manufactured	NO		110	Each	167.0000		8		
^1):34():3-1* Bushing							**		J-B	12/05/09
			Location	Lo	c Qty	Loc Code				
			ST041		15					
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	D2574 Saddle, Aft In 205 D2876 *D2876* Saddle Spacer D2877 *D2877* Saddle Spacer D3403-1 *D3403-1*	*D2574* Saddle, Aft in 205 D2876 *D2876* Saddle Spacer Manufactured *D2877 *D2877* Saddle Spacer Manufactured *D3403-1 *D3403-1*	*D2574* Saddle, Aft in 205 D2876 *D2876* Saddle Spacer Manufactured No *D2877 *D2877* Saddle Spacer Manufactured No *D3403-1 *D3403-1*	*D2574* Saddle, Aft In 205 Location ST433 81220 D2876 *D2876* Saddle Spacer Location ST020 79693 D2877 Manufactured No *D2877* Saddle Spacer Manufactured No *D2877* Saddle Spacer Manufactured No *D3403-1 *D3403-1* Bushing Manufactured No Tocation ST020 78843 Location ST020 78843 Tocation ST041	*D2574* Saddle, Aft in 205 Location ST433 81220 D2876 Manufactured No 110 *D2876* Saddle Spacer Location Location ST020 79693 79693 79693 79693 79694 *D2877 Manufactured No 110 *D2877* Saddle Spacer Location Location ST020 78843 D3403-1 Manufactured No 110 *D3403-1 * Bushing Location Location ST041 70696 ST042 80208 80219	*D2574* Saddle, Aft In 205 Location ST433 10 81220 10 D2876 Manufactured No 110 Each *D2876* Saddle Spacer Location ST020 69 79693 69 D2877 Manufactured No 110 Each *D2877* Saddle Spacer Location ST020 69 79693 69 D2877 Saddle Spacer Location ST020 69 79693 69 D2877 Saddle Spacer Location ST020 69 79693 69 D2877 Saddle Spacer Location ST020 10 Each *D2877* Saddle Spacer Location ST020 10 Each *D3403-1 Manufactured No 110 Each *D3403-1 Manufactured No 110 Each *T03403-1* Bushing Loc Otv ST020 19 78843 19 D3403-1 ST041 15 70696 15 ST041 15 70696 15 ST042 152 80208 7 80208 7 80208 7 80208 7 80208 7 80208 7	D2574 ★	D2574	*D2574* Saddle, Aft In 205 Location Loc Otv Loc Code ST433 10 S1220 110 Each 69,0000 2 2 2 *D2876 Manufactured No 110 Each 69,0000 2 2 2 *D2876 ST020 69 79693 69 79693 69 D2877 Manufactured No 110 Each 19,0000 2 2 2 2 *D2877 Saddle Spacer **	D2574 Manufactured No 110 Each 10,000 1 1

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	Work Order ID: 83155 Parent Item: D412-742-013 Parent Item Name: Float Skidtube	: Installation		3155*)412-742-(013*			tart Date: 1	13/04/2012	_	I Date: 27/04/2012 d Qty: 1.00
W	D3403-5 *D3403-5* Bushing	Manufactured	No		110	Each	150.0000		8 V	J.B.	
				Location ST042 79740 80221	<u>L</u>	150 7 32	Loc Code				
mhl	D2747 *D2747* Set Screw	Manufactured	No	81531	110	111 Each	292.0000	**	8 53(4 ~	, JB	
				<u>Location</u> ST017 79520 81877	L	292 92 200	Loc Code		19520)	
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	AN4C6A	Purchased	No	Location ST053 80326	<u>L</u> .	oc O ty 66 66 Each	Loc Code 255.0000	16	80326		,
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Work Order ID: 83155 Parent Item: D412-742-013 Parent Item Name: Float Skidtube Institute	allation	*83155* *D412-742	2-013*	Start Date: 13/04/2012 Start Qty: 1.00	Required Date: 27/04/2012 Required Qty: 1.00
*AN960C416L vA51149C0432R *AN960C4161 *	Purchased	No	110 Each	0.0000 32 32 ** //7 <i>9</i> 5	v 11 gB
D3672-9 *D3672-9* Phenolic Washer	Manufactured	No	110 Each	460.0000 8 8 A	J B
		<u>Location</u> ST060 81763	Loc Qty 460 460	Loc Code	 -3
NAS1149C0632R *NAS1149C06321 WASHER	Purchased	No	110 Each	135.0000 8 8 8	JB
<i>.</i>)		Location ST297 119736 120308 121060	Loc Oty 135 2 33 100	Loc Code	

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MS21043-4	Purchased	No			110	Each	1,679.000)	29	29		
MS21043-4								**			98	
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			ST301			1639						
				9546		286						
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busining / /A	Λ \times		Location		Lo	oc Qty	Loc Code					
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111			80	377		25						
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D3403-3	Manufactured	No			110	Each	103.0000		8	8 V		
D3403-3								**			JB.	12/05/
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			ST042	•		103						

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Parent Item Name: Float Skidtube	Installation	1 /-	+ 1 / - / 4 / -(, (,)			tart Date: Start Qty:	13/04/2012 1.00	Required Date: 27/04/2012 Required Qty: 1.00
D3405-041	Manufactured	No		110	Each	20.0000	1	1 -	
D3405-041 Lug Assembly							**	82032	J B
			Location	Lo	c Oty	Loc Code			
			ST478		20				
			62227		2				
			77000 82031		2 16				
D3405-043	Manufactured	No		110	Each	15.0000	1	1 <i>i</i>	
D3405-043							**	92037	J B
			Location	<u>Lo</u>	c Oty	Loc Code			
₹			ST478		15				
AN4C7A	5	N	82038		15				
AN4C7A	Purchased	No		110	Each	199.0000	**	4 <i>L</i>	Js.
			Location	Loc	e Qty	Loc Code			•
			ST356	<u></u>	199				
			109147		199			10914	7
D3407-041	Manufactured	No		110	Each	26.0000	1	1 4	
D3407-041							**	8206	68 JB 12/05/09
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Location Loc Qty Loc Code ST463 26 82067 82108 17

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M	D3456-1 *D3456-1*	Manufactured	No	Location FG ST042	33519 80225	<u>Lo</u> 110	9 9 50 50 Each	<u>Loc Code</u>	l **	80225	-	
1	Washer			Location FG ST044	25701 80252	<u>Lo</u>	7 7 109 9	Loc Code		Quant	- <i>f</i> ~	
hM	*AN3C37A *AN3C37A*	Purchased	No		81876	110	100 Each	189.0000	1 **	8/876 1 ~	; 	12/05/09
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Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr QC Inspector Prod Mgr Prod Mgr Prod Mgr Date Qty Prod Mgr QC Inspector Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: _______

OA: N/C Closed:

Date:

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NOTE: Date & initial all entries

Resolution

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121509 JB 12/05/09

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Picklist Print

April-13-12 10:35:32 AM

Work Order ID: 83155

Parent Item:

D412-742-013

Parent Item Name: Float Skidtube Installation

83155

D412-742-013

Start Date: 13/04/2012

Required Date: 27/04/2012

Page 12

Start Qty: 1.00 13

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

1,383.000

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13

JB 12/05/09

Location	Loc Qty	Loc Code	
FG	72		
103691	72		
GA	184		
120693	184		
ST301	1127		
118077	2		
118614	83		
118686	30		
119758	20		
121255	992		121253

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DATE	STEP	Description of Section A	NC Corrective Action				0: 0	Verific	ation Approval	Approval			
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